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This paper is presented at National Conference on Design and Analysis of Manufacturing Systems [NCDAMS -18] on 27th April (2018) conducted by S.A. Engineering College, Poonamalle, Avadi Main Road, Thiruverkadu, Chennai- 600 077, Tamil Nadu.

1. INTRODUCTION

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4. RESULTS AND DISCUSSIONS

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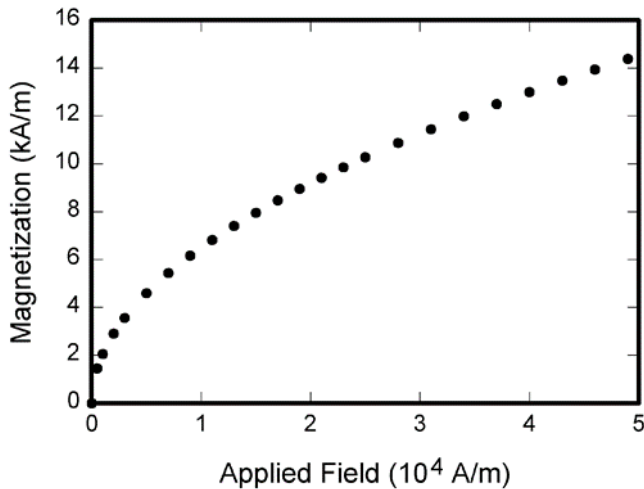


Figure 1 Resultant Graph of the Proposed System

Value 1	Value 2	Value 3
2	2	9
6	7	4
2	9	6

Table 1 Modelling Table

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(1)

All the mathematical equations should be numbered as shown above.

5. CONCLUSION

Conclusion part depicts the main points as the constructive finds obtained from the proposed system. Conclusion should not be the same as abstract. Conclusion should be modelled efficiently.

REFERENCES

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